



INSTALLATION INSTRUCTIONS

[CARBAHN.COM/INSTRUCTIONS](https://carbahn.com/instructions)

**CARBAHN CSF INTERCOOLER KIT FOR F9X X5M, X5M XDRIVE, X6M
AND X6M XDRIVE**

**CARBAHN PART #:
CBF9X-2065**



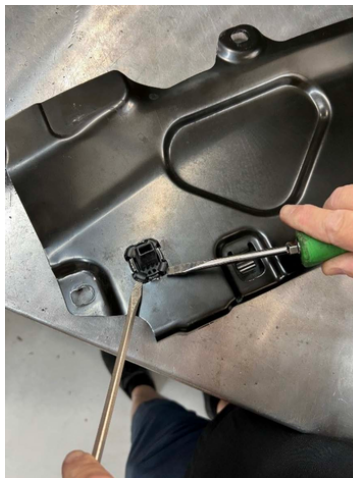
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CBF9X-2065 – X5M/X6M Radiator Relocation Kit

These instructions assume that the person installing these parts is a BMW CERTIFIED MECHANIC and are NOT step by step instructions on how to disassemble and reassemble the car!



1. The first step in installing the relocation kit is removing the metal plate located at the front of the engine bay that covers the radiator.



2. With this plate out of the car and sitting face down on a bench you can remove the two plastic radiator locators on both ends of the plate by depressing the plastic tabs using a couple of flat blade screwdrivers.

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3. Once you have successfully removed the locators, bend the four metal tangs that are on the bottom edge of the hole where the plastic locators were previously installed so that they are vertical. You can accomplish this by grabbing the tangs with a pair of pliers and bending the tang away from the whole. (NOTE: The tangs only need to be bent away from the hole a minimal amount.)

4. At this point you are ready to install the CarBahn Radiator Relocation kit. From the kit you will first install the radiator locators first. This part installs from the bottom side of the metal plate orientated so that the long pin portion of the locator will be closest to the front of the car when the plate is flipped right side up and reinstalled on the car.

5. With the hardware provided you can now install the top caps from the top side of the plate into the locator pins that were installed in the previous step.

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6. After you have completed this process on both sides of the plate you can now reinstall the metal plate back into the car and install the factory hardware and torque to BMW factory spec. (Note: Make sure with the plate fully installed the radiator is moved forward towards the front of the car)

